

Work Order ID 139493 - 2

139493

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Monday, November 30, 2015 11:44:52 AM

Item ID: D350-578-031 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: AS350/AS355 Bearpaw Wearplates Stop *NS2*

Start Date: 11/24/2015 Start Qty: 3.00 *3*

Cust Item ID:

Required Date: 11/30/2015 Req'd Qty: 3.00 *3*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: DEC 02 2015 Tooling: Date: Run Start *NR1*

QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D350-578	H	

100	Document Control	0.00	68-6 9 SWD
100	DOCUMENT CONTROL		
DC	Memo	0.00	
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D350-578-031	CHG 003	

DAS
27
9-89

JAN 20 2016

105	Pick Kit	0.00
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105		
Packaging	Memo	0.00

Packaging		
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JAN 08 2016

DAS
6
9-89

DAS
28
9-89

110	QC4- 100% Inspect kits for completeness	0.00
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110		
QC	Memo	0.00

Quality Control		
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JAN 20 2016

Work Order ID 139493

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Item ID: D350-578-031

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 11/24/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 11/30/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Run Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

120

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-578-031 and DSI9429

Location: 738

PPP Rev: _____

PPP140609

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27
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JAN 20 2016

130

130

QC

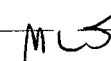
Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00



JAN 20 2016



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~~*D350-578-031*~~

Start Date: 11/24/2013

Required Date: 11/30/2013

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM : IPP REV:B
14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30
JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3859-041		Manufactured	No			105	Each	0.0000	2	6		DAS 6 9-89	DAS 28 9-89
D3859-041 Wearplate Assembly													
AN4-16A	27	Purchased	No				Each	193.0000	12	36		DAS 6 9-89	DAS 28 9-89
AN4-16A Bolt													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				DAS 6 9-89	DAS 28 9-89
				FG			5						
				121541			5						
				ST325A			187						
				M133011			40						
				M133064			25						
				M133483			47						
				M133577			75						
				ST343			1						
				M132317			1						
AN4-17A		Purchased	No			105	Each	192.0000	12	36		DAS 6 9-89	DAS 28 9-89
AN4-17A Bolt													
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				DAS 6 9-89	DAS 28 9-89
				ST325A			180						
				M132803			80						
				M133577			100						
				ST343			12						
				M127817			12						

Picklist Print

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Work Order ID: 139493

139493

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 11/24/2015

Required Date: 11/30/2015

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0463J

Purchased

No

105

Each

3,564.000

24

72

**

NAS1149D0463.I

WASHER

DAS
27
9-89

Location

Loc Qty

Loc Code

GA	432	
M129390	41	
M132035	391	
ST260a	1500	
M133316	1500	
ST263	198	
M133284	198	
ST269	1434	
M129682	39	
M130799	371	
M132317	101	
M132677	888	
M133077	35	

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DAS
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DAS
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Picklist Print

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Work Order ID: 139493

139493

Parent Item: D350-578-031

D350-578-031

Parent Item Name: AS350/AS355 Bearpaw Wearplates

Start Date: 11/24/2015

Required Date: 11/30/2015

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

105

Each

1,110.000

12

36

MS21042L4

Locknut

**

133769 X12

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

57

m127813

57

ST260a

138

m130799

56

m131803

6

m132262

76

ST303

744

m133363

744

ST305

169

m128300

8

m130388

7

m130922

97

m132123

56

m133316

1

DAS
JAN 08 2016
28
9-89

REFERENCE ONLY

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit